| Standard: | General | Sub <br> clause: | all | Sheet N ${ }^{\circ}$ : | OSM/IN 267 |
| :--- | :--- | :--- | :--- | :--- | :--- |
| Subject: | How to record and <br> report Test <br> Measurements | Key <br> words: | Significant <br> Digits | Meeting NN: | 24 (2014) |


| Question: | How many significant digits have to be taken into account for the Test Measurements when a measure is closed to the limit? |
| :---: | :---: |
| Proposal: | Otherwise specified in the standard, the following guidance can be used for the determination and the recording of the relevant Significant Digits for a test measurement. <br> All the Test Measurements have to be recorded with a least the same Precision ${ }^{(1)}$ as the Instrument Accuracy of Measuring Range, stated in the document CTL251E. <br> When the number of the Significant Digits of Test Limit is $\geq 3$, no rounding of Test Measurement or result is allowed. <br> If the Precision of the Instrument Accuracy of Measuring Range is $\geq$ to Unit and the number of the Significant Digits of Test limit is $<3$, the Min Precision of the Test Measurement shall be at least 10 x better. <br> Rounding of Test Measurement or result is allowed, only when the Precision of the Instrument is $>$ to Min Precision required by CTL251E and when the Test Measurement is closed to the Test Limit with the following condition: <br> For a Maximum Test Limit : <br> (Test Limit - Test Measurement -) $\leq 0,5$ or ( 5 x Measurement Instrument Accuracy), if lower. <br> For a Minimum Test Limit : <br> (Test Limit Test - Measurement -) $\geq 0,5$ or ( $5 \times$ Measurement Instrument Accuracy), if lower <br> Therefore, it would be recommended to record Test Measurement value with at least 3 Significant Digits, when is possible. |


| Standard: | General | Sub <br> clause: | all | Sheet No: | OSM/IN 267 |
| :--- | :--- | :--- | :--- | :--- | :--- |
| Subject: | How to record and <br> report Test <br> Measurements | Key <br> words: | Significant <br> Digits | Meeting No: | 24 (2014) |


|  | The following rounding method for numbers resulting from <br> measurements or calculations performed on measured numbers <br> can be used. <br> When the digit next beyond the last digit to be retained is less <br> than 5, the last digit retained is unchanged. <br> When the digit next beyond the last digit to be retained is greater <br> than 5, increase the last digit retained by 1. <br> When the digit next beyond the last digit to be retained is 5, and <br> there are no digits beyond this 5, or only zeroes, increase the <br> last digit retained by 1 if it is odd, leave the digit unchanged if it <br> is even. <br> Increase the last digit retained by 1, if there are non-zero digits <br> beyond this 5. <br> In that case the relevant Significant Digits, after the rounding <br> method, shall be recorded and only this value has to be reported <br> in the TRF. |
| :--- | :--- |


| Remark: | When the Test Measurement is out of the Instrument Accuracy <br> Measuring Range, the Test Measurement shall be recorded and <br> reported in the TRF as follow: |
| :--- | :--- |
|  | Test Measurement < Instrument Accuracy of Min Range Value or <br> Test Measurement > Instrument Accuracy of Max Range Value |


| Standard: | General | Sub <br> clause: | all | Sheet No: | OSM/IN 267 |
| :--- | :--- | :--- | :--- | :--- | :--- |
| Subject: | How to record and <br> report Test <br> Measurements | Key <br> words: | Significant <br> Digits | Meeting No: | 24 (2014) |


| Explanatory notes: | Data Recording -General: <br> - <br> Correct recording of test results, requires knowledge of the <br> capability of measuring instruments. Correct recording of <br> results of calculations requires that rules for calculations <br> involving significant digits be followed. <br> - The results of measurements and calculations should be <br> recorded with the number of significant digits that reflect the <br> precision and accuracy of the result so that correct <br> conclusions can be drawn from the value presented. <br> Recording too many digits implies false precision. <br> Recording too few digits results in round-off errors. <br> - The number of significant digits used to report results of <br> measurements and calculations may be reduced to reflect <br> the precision and accuracy contained in a specification <br> governing the testing and interpretation of the results. |
| :--- | :--- |
|  | (1)Precision : <br> The actual position of the rightmost significant digit. If that digit <br> is to the right of the decimal point, we state the position as so <br> many decimal places. If that position is to the left of the <br> decimal point, it is more common to state the precision using <br> words like "tens," "hundreds," "thousands," etc. |
|  |  |


| Standard: | General | Sub <br> clause: | all | Sheet N ${ }^{\circ}$ : | OSM/IN 267 |
| :--- | :--- | :--- | :--- | :--- | :--- |
| Subject: | How to record and <br> report Test <br> Measurements | Key <br> words: | Significant <br> Digits | Meeting N ${ }^{\circ}:$ | 24 (2014) |
|  |  | Item: | 4.4 .5 |  |  |


| Linear dimensions measurements |  |  |
| :---: | :---: | :---: |
| Example 1: |  |  |
| Test Limit Max: | 3 mm | Significant Digit $=1$; |
| Measurement Accuracy Min: | 0,1 mm | Precision Min = 1 d |
| Therefore the min number of the Significant Digits of the result of measurement shall be 2 , and no rounding result is allowed. |  |  |
| If possible, the number of the Significant Digits of the results of measurements should be 3, and rounding result will be allowed. |  |  |
| Case 1 : $($ Test Limit -Test Measurement) $>5 \times$ Measurement Accuracy $(0,01)$ |  |  |
| Test Measurement: | 2,94 mm | 3 Significant Digits |
| Value to be Recorded: | 2,94 mm | 3 Significant Digits |
| Value to Reported in TRF: | 2,94 mm | 3 Significant Digits |
| Test Result: |  | PASS |
| Case 2 : (Test Limit -Test Measurement) $\leq 5 \times$ Measurement Accuracy $(0,01)$ |  |  |
| Test Measurement1: | 3,05 mm | 3 Significant Digits |
| Value to be Recorded: | $3,05 \mathrm{~mm}$ | 3 Significant Digits |
| Rounding Value: | $3,0 \mathrm{~mm}$ | 2 Significant Digits |
| Value to Reported in TRF: | $3,0 \mathrm{~mm}$ | 2 Significant Digits |
| Test Result: |  | PASS |
| Test Measurement2: | 3,06 mm | 3 Significant Digits |
| Value to be Recorded: | 3,06 mm | 3 Significant Digits |
| Rounding Value: | $3,1 \mathrm{~mm}$ | 2 Significant Digits |
| Value to Reported in TRF: | $3,1 \mathrm{~mm}$ | 2 Significant Digits |
| Test Result: |  | FAIL |
| If, the number of the Significant Digits of the results of measurements will be 2 |  |  |
| Test Measurement3: | $3,1 \mathrm{~mm}$ | 2 Significant Digits |
| Value to be Recorded: | $3,1 \mathrm{~mm}$ | 2 Significant Digits |
| Value to Reported in TRF: Test Result: | $3,1 \mathrm{~mm}$ | 2 Significant Digits FAIL |


| Standard: | General | Sub <br> clause: | all | Sheet No: | OSM/IN 267 |
| :--- | :--- | :--- | :--- | :--- | :--- |
| Subject: | How to record and <br> report Test <br> Measurements | Key <br> words: | Significant <br> Digits | Meeting No: | 24 (2014) |


| Example 2: |  |  |
| :---: | :---: | :---: |
| Test Limit Max: | 100 mm | Significant Digit $=3$; |
| Measurement Accuracy Min: | 0,5 \% (0,5 | Precision Min = 1 dig |
| As the number of the Significant Digits of the Test Limit is $\geq 3$, no rounding result is allowed. |  |  |
| All the relevant Significant Digits of the result of measurement shall be recorded. |  |  |
| Test Measurement1: | 94,7 mm | 3 Significant Digits |
| Value to be Recorded: | 94,7 mm | 3 Significant Digits |
| Value to Reported in TRF: Test Result: | 94,7 mm | 3 Significant Digits PASS |
| Test Measurement2: | 100,0 mm | 4 Significant Digits |
| Value to be Recorded: | 100,0 mm | 4 Significant Digits |
| Value to Reported in TRF: | $100,0 \mathrm{~mm}$ | 4 Significant Digits |
| Test Result: |  | PASS |
| Test Measurement3: | 100,1 mm | 4 Significant Digits |
| Value to be Recorded: | 100,1 mm | 4 Significant Digits |
| Value to Reported in TRF: | 100, 1 mm | 4 Significant Digits |
| Test Result: |  | FAIL |


| Standard: | General | Sub clause: | all | Sheet ${ }^{\circ}$ : | OSM/IN 267 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Subject: | How to record and report Test Measurements | Key words: | Significant Digits | Meeting $\mathbf{N}^{\circ}$ : Item: | $\begin{aligned} & 24(2014) \\ & 4.4 .5 \end{aligned}$ |

## Temperature rise measurement:

Example 3:

| Test Limit Max: | 65 K | Significant Digit =2; |
| :--- | :--- | :--- |
| Measurement Accuracy Min: | 2 K | Precision is to Unit but |

Therefore the min number of the Significant Digits of the result of measurement shall be 2 , no rounding result is allowed.

If possible, the number of the Significant Digits of the result of measurement should be 3,
rounding result is allowed

Case 1 : $($ Test Limit -Test Measurement $)>5 \times$ Measurement Accuracy $(0,1)$
Test Measurement: $\quad 64,4 \mathrm{~K} \quad 3$ Significant Digits
Value to be Recorded: $\quad 64,4 \mathrm{~K} \quad 3$ Significant Digits
Value to Reported in TRF: $64,4 \mathrm{~K} \quad 3$ Significant Digits
Test Result: PASS

Case 2 : (Test Limit -Test Measurement) $\leq 5 \times$ Measurement Accuracy $(0,1)$
Test Measurement1: $\quad 65,4 \mathrm{~K} \quad 3$ Significant Digits
Value to be Recorded: $\quad 65,4 \mathrm{~K} \quad 3$ Significant Digits
Rounding Value
65 K 2 Significant Digits
Value to Reported in TRF:
65 K
2 Significant Digits
Test Result: PASS

Test Measurement2: $\quad 65,5 \mathrm{~K} \quad 3$ Significant Digits
Value to be Recorded: $\quad 65,5 \mathrm{~K} \quad 3$ Significant Digits
Rounding Value: $\quad 66 \mathrm{~K} \quad 2$ Significant Digits
Value to Reported in TRF: 66 K 2 Significant Digits
Test Result: FAIL

| Standard: | General | Sub clause: | all | Sheet ${ }^{\circ}$ : | OSM/IN 267 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Subject: | How to record and report Test Measurements | Key words: | Significant Digits | Meeting $\mathbf{N}^{\circ}$ : Item: | $\begin{aligned} & 24(2014) \\ & 4.4 .5 \end{aligned}$ |

## Tripping Time measurement:

Example 4:

| Test Limit Max: | 40 ms |
| :--- | :--- |
| Measurement Accuracy Min: | $5 \%(2 \mathrm{~ms})$ |

Significant Digit $=2$;
Precision is to Units but
Precision Min shall be at least 1 digit after the decimal
Therefore the min number of the Significant Digits of the result of measurement shall be 2 , no rounding result allowed.

If possible, the number of the Significant Digits of the results of measurements should be 3,
rounding result allowed

Case 1 : (Test Limit -Test Measurement) $>5 \times$ Measurement Accuracy $(0,1)$

| Test Limit Max: 40 ms <br> Measurement Accuracy: $0,1 \mathrm{~ms} ;$ | 2 Significant Digits; <br> 2 Significant Digits |  |
| :--- | :--- | :--- |
| Test Measurement: | $39,4 \mathrm{~ms}$ | 3 Significant Digits |
|  |  |  |
| Value to be Recorded: | $39,4 \mathrm{~ms}$ | 3 Significant Digits |
| Value to Reported in TRF: <br> Test Result: | $39,4 \mathrm{~ms}$ | 3 Significant Digits |

Case 2 : (Test Limit -Test Measurement) $\leq 5 \times$ Measurement Accuracy $(0,1)$
Test Measurement1: $\quad 40,5 \mathrm{~ms} \quad 3$ Significant Digits
Value to be Recorded: $\quad 40,5 \mathrm{~ms} \quad 3$ Significant Digits
Rounding Value
$40 \mathrm{~ms} \quad 2$ Significant Digits
Value to Reported in TRF
40 ms 2 Significant Digits
PASS
Test Result:
Test Measurement2: $\quad 40,6 \mathrm{~ms} \quad 3$ Significant Digits
Value to be Recorded:
Rounding Value:
$40,6 \mathrm{~ms} \quad 3$ Significant Digits
Value to Reported in TRF:
41 ms
2 Significant Digits
Test Result:
2 Significant Digits FAIL

| Standard: | General | Sub clause: | all | Sheet ${ }^{\circ}$ : | OSM/IN 267 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Subject: | How to record and report Test Measurements | Key words: | Significant Digits | Meeting $\mathbf{N}^{\circ}$ : Item: | $\begin{aligned} & 24(2014) \\ & 4.4 .5 \end{aligned}$ |

## Tripping Time measurement:

Example 5:

| Test Limit Max: | 300 ms | Significant Digit $=3 ;$ <br> Measurement Accuracy Min: |
| :--- | :--- | :--- |
|  | 10 ms | Precision is to Tens but <br> Min Precision could be to Units |

As the number of the Significant Digits of the Test Limit is $\geq 3$, no rounding result is allowed.
All the relevant Significant Digits of the results of measurements shall be recorded.
Case 1 : (Test Limit -Test Measurement) $>0,5$

| Test Measurement: | 95 ms | 2 Significant Digits |
| :--- | :--- | :--- |
| Value to be Recorded: | 95 ms | 2 Significant Digits |
| Value to Reported in TRF: <br> Test Result: | 95 ms | 2 Significant Digits <br> PASS |
| Test Measurement2: | 301 ms | 3 Significant Digits |
| Value to be Recorded: | 301 ms | 3 Significant Digits |
| Value to Reported in TRF: <br> Test Result: | 301 ms | 3 Significant Digits <br> FAIL |


| Standard: | General | Sub <br> clause: | all | Sheet No: | OSM/IN 267 |
| :--- | :--- | :--- | :--- | :--- | :--- |
| Subject: | How to record and <br> report Test <br> Measurements | Key <br> words: | Significant <br> Digits | Meeting Nํ: | 24 (2014) |

## Leakage current measurement:

Example 6:
Test Limit Max: $\quad 2 \mathrm{~mA} \quad$ Significant Digit $=1$;
Measurement Accuracy Min: $\quad 3,5 \%(0,07 \mathrm{~mA})$ Precision Min $=2$ digits after the decimal (acc. CTL251E)

Therefore the min number of the Significant Digits of the result of measurement shall be 3, and no rounding result is allowed.

Case 1 : (Test Limit -Test Measurement) $>5 \times$ Measurement Accuracy $(0,01)$
Test Measurement1: $\quad 1,74 \mathrm{~mA} \quad 3$ Significant Digits

Value to be Recorded: $\quad 1,74 \mathrm{~mA} \quad 3$ Significant Digits
Value to Reported in TRF: $\quad 1,74 \mathrm{~mA} \quad 3$ Significant Digits
Test Result:

## PASS

Case 2 : $($ Test Limit -Test Measurement $) \leq 5 \times$ Measurement Accuracy $(0,01)$

| Test Measurement1: | $2,00 \mathrm{~mA}$ | 3 Significant Digits |
| :--- | :--- | :--- |
| Value to be Recorded: | $2,00 \mathrm{~mA}$ | 3 Significant Digits |
| Value to Reported in TRF: <br> Test Result: | $2,00 \mathrm{~mA}$ | 3 Significant Digits <br> PASS |
| Test Measurement2: | $2,01 \mathrm{~mA}$ | 3 Significant Digits |
|  | $2,01 \mathrm{~mA}$ | 3 Significant Digits |
| Value to be Recorded: | $2,01 \mathrm{~mA}$ | 3 Significant Digits |
| Value to Reported: <br> Test Result: |  | FAIL |

